

PALMARY OCD 3240- 3260- 4260 -32100 CAM



Tipo: Rettifica cilindrica Cilindrica CNC

Brand: PALMARY

Modello: OCD 3240- 3260- 4260 -32100 CAM

C.N.C: NUM

Specifiche:

**TESTA PORTA PEZZO CON ASSE C
PER ESECUZIONE DI PEZZI POLIGONALI**

Informazioni tecniche

CAPACITA'

Distanza fra i centri: 250/ 400/ 600/ 1000 mm
Diamentro max rettificabile: 320/420 mm
Peso max tra le punte: 150 Kg
Dimension mola: 510x50x125 mm
Potenza motore mola: 5.5 Kw

DIMENSIONI MACCHINA

Peso macchina: 3400/ 3400/ 4250/ 5300 Kg

GMV MACCHINE UTENSILI SRL



OCD: RETTIFICHE CILINDRICHE CNC CON ASSE C
TESTA PORTA PEZZO CON ASSE C

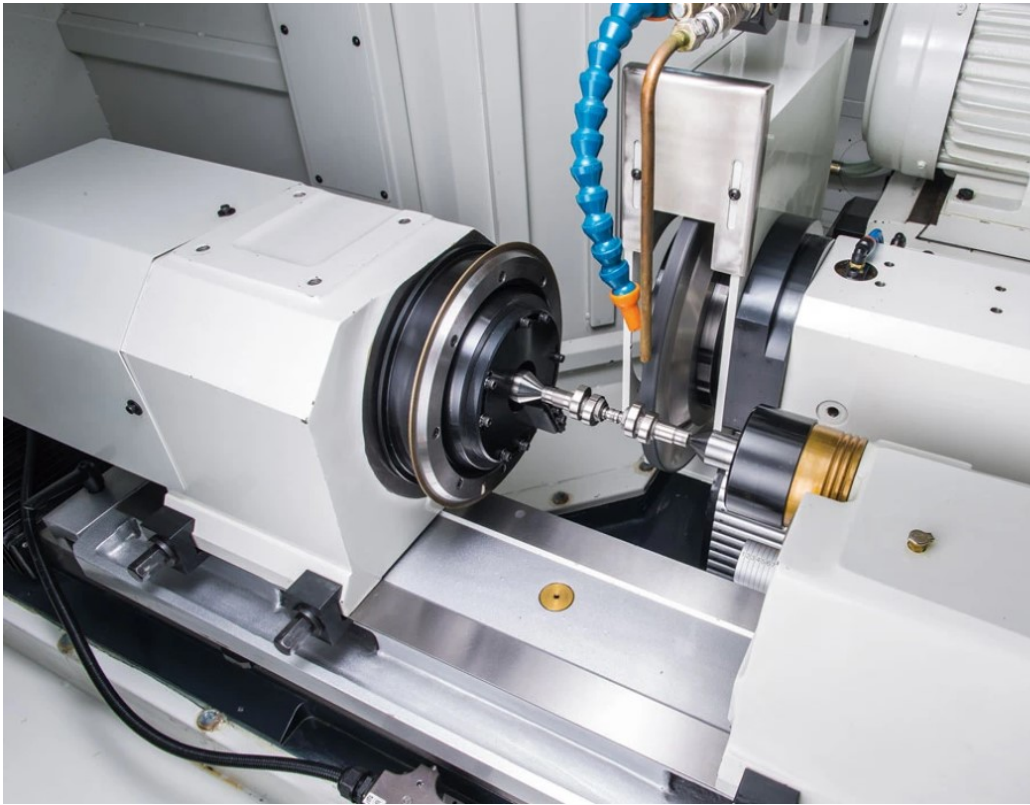
MODELLO	DIMENSIONE MOLA	PEZZO LAVORABILE
OCD 3240 CAM	Ø 510x50x125	Ø 320x400
OCD 3260 CAM	Ø 510x50x125	Ø 320x600
OCD 4260 CAM	Ø 510x50x125	Ø 420x600
OCD 32100 CAM	Ø 510x50x125	Ø 320x1000

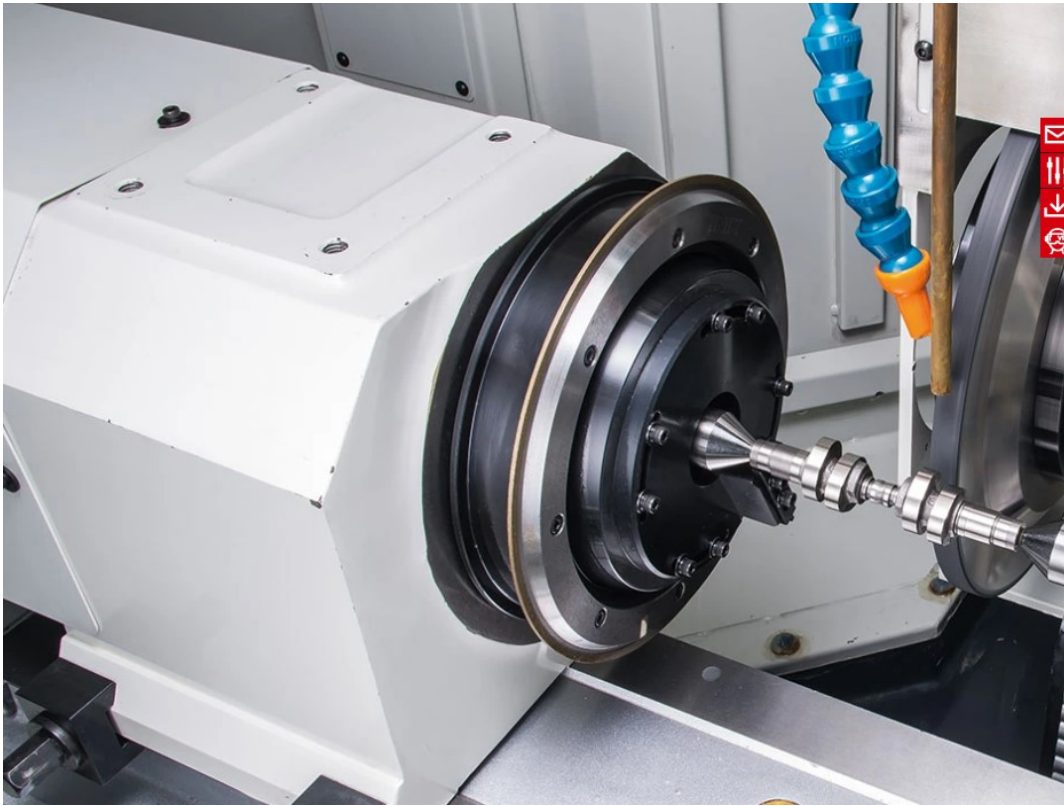
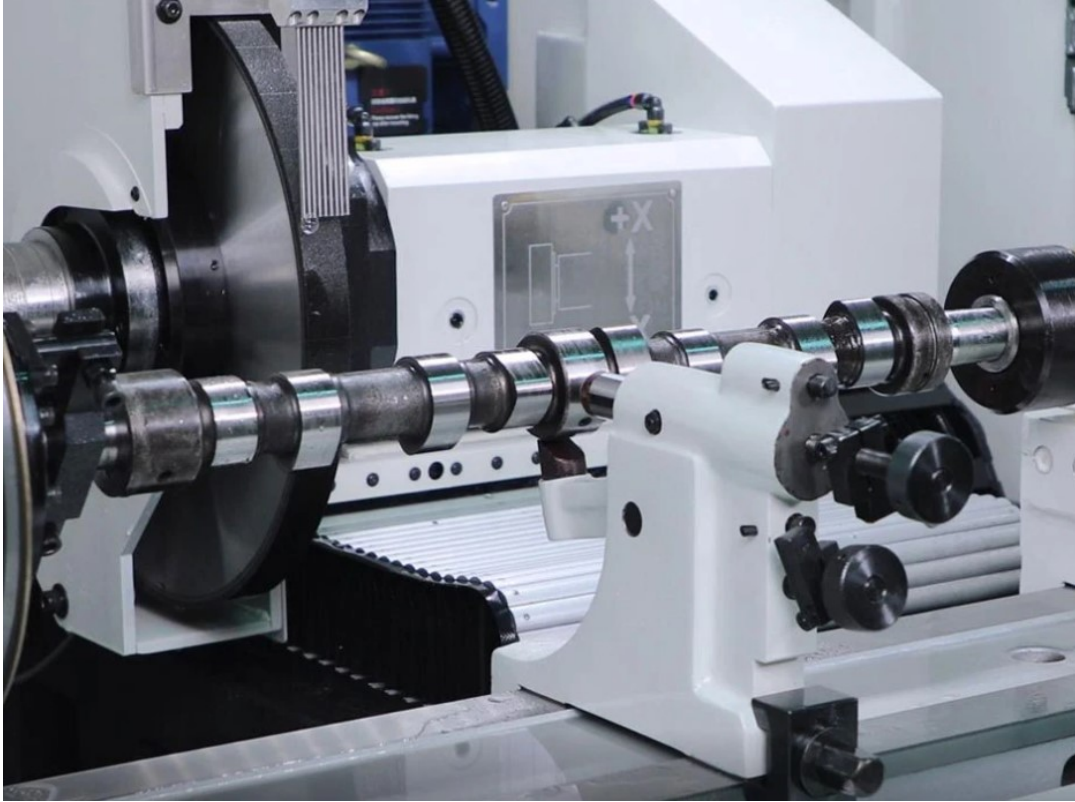
Per esecuzione di pezzi poligonali











SPECIFICATIONS

Model	OCD-3225CAM	OCD-3240CAM	OCD-3260CAM	OCD-32100CAM
Capacity				
Swivel over table	Ø320 mm			
Distance between centers	250 mm	250 mm	600 mm	1000 mm
Max. external grinding diameter	Ø300 mm			
Max. load of centers	150 kgs			
Grinding wheel				
O.D. x width x I.D.	Ø355 x 50 x Ø127 mm	Ø355 x 50 x Ø127 mm	Ø355 x 50 x Ø128 mm	Ø355 x 50 x Ø129 mm
Linear velocity	45 M/s			
Grinding wheel head				
Auto. rapid advance	4 m/min			
Max. stroke	257 mm			
Min. setting unit	0.001 (0.0001) mm			
Table				
Auto. rapid advance	4 m/min			
Max. stroke	586 mm	586 mm	826 mm	1316 mm
Min. input increment	0.001 (0.0001) mm			
Swivel angle	0° ~ 12°	0° ~ 12°	0° ~ 12°	0° ~ 10°
Work spindle head				
Swivel angle	-30° ~ +90°			
Center taper	M.T. No. 4			
Spindle speed (variable)	10~500 r.p.m.			
Max. load of spindle (tool holder included)	35 kgs (max. length: 150 mm)			
Tailstock				
Taper center	M.T. No. 4			
Stroke	25 mm			
Fine adjustment range	±0.03 mm			